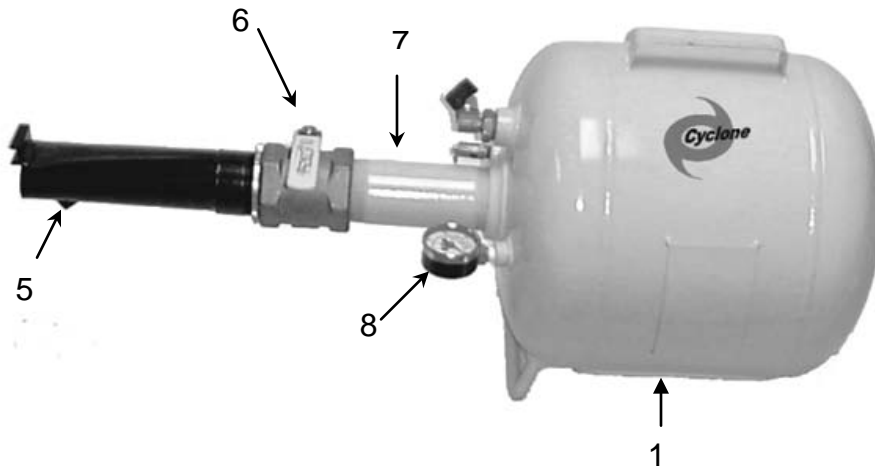
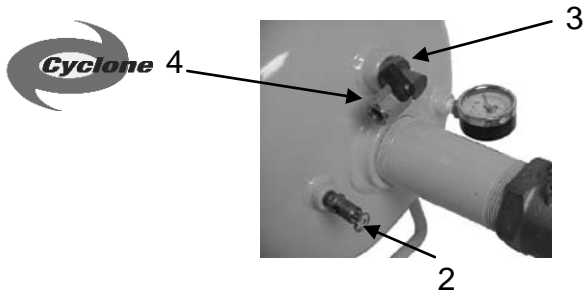


# Tubeless Truck Tire Bead Seater

## Parts Breakdown

### Model 20380



<u>No.</u>	<u>Description</u>	<u>Part No.</u>	<u>No.</u>	<u>Description</u>	<u>Part No.</u>
1	Air Tank	20381	5	Flared Barrel	20385
2	Safety Release Valve	20382	6	Discharge Valve	20386
3	3/4" - 1/4" Bushing	20383	7	6" Pipe Nipple	20387
4	Tank Fill Valve	20384	8	Pressure Gauge	20388

*Order parts from your ESCO distributor or jobber.*



# Tubeless Truck Tire Bead Seater

## Operating Instructions

### Model 20380



*Please read all information before operating the bead seater. Safety is of prime importance.*

#### DO'S

1. Operator must wear eye protection.
2. Keep bystanders 20 feet away when tank is charged.
3. Always store and transport with discharge valve open.
4. Be sure pressure release is clear of foreign matter (i.e.. ice or dirt).
5. Keep away from children.

#### DON'TS

1. Do not tamper with pressure safety release. Excessive pressure could cause tank failure resulting injury.
2. Do not store or transport in charged condition to prevent injury from inadvertent opening of dis

#### OPERATING INSTRUCTIONS

1. Be sure to use eye protection(STOP HERE OBTAIN EYE PROTECTION NOW!!!!)
2. Keep a clear working area.
3. (Refer to Figure 2) Lay mounted tire flat on floor or ground with narrow bead up (inflating stem facing down) place stand under rim near inflating stem (Stand Optional).
4. Fill bead seater tank to 60 P.S.I. from compressed air supply (practice a few times at this pressure). Increase pressure as necessary. Safety pop off set at 160 P.S. I.
5. Attached self holding chuck from air supply to inflating stem on rim.
6. Hold bead seater at an approximately 45 degree angle from floor with guide on top of rim.
7. Hold handle tight and quickly open discharge valve.

Extremely difficult tire may require a higher pressure.

For tires larger than truck tires a greater volume of air is needed larger units are available.

Use common sense and instruct other users to be safety conscious. Wear eye protection. Safety, Safety, Safety.

